

CURTIS HiSpeed 660 CL FF

Description

CURTIS HiSpeed 660 CL FF is a water-miscible, mineral oil – containing cooling lubricant for heavy machining operations of steel and non-ferrous metals.

Technical data

Concentrate		emulsion	
colour:	brown	appearance	milky
density (15 °C):	0,95 g/cm ³	pH-value	9,2
Mineral oil content:	ca. 60 %		

Refractometer factor: 0,9

Applications

CURTIS HiSpeed 660 CL FF is preferably used for:

operation	Recommended concentration for use
machining (drilling, milling, turning, threading, reaming, etc.) of steel alloys, cast-iron, non-ferrous metals, titan alloys	from 7% to 15%

Mixing with water should be realized with a mixing unit.

Special features

- ◇ *High-performance cooling lubricant*
- ◇ *Excellent tool life*
- ◇ *Improvement of the surface quality of the workpieces*
- ◇ *Free of formaldehyde releasing agents*