

## CURTIS HiSpeed 245 FF

### Description

**CURTIS HiSpeed 245 FF** is a water-miscible, mineral oil – containing coolant lubricant for general to heavy machining operations, preferably of steel and cast iron as well as aluminium, and can be used in soft and hard water.

### Technical data

Concentrate		emulsion	
colour:	brown	appearance	milky - opal
density (15 °C):	0,98 g/cm <sup>3</sup>	pH-value	9,1
Mineral oil content:	ca. 40 %	Corrosion test (DIN 51360/2):	no corrosion from 4%

Refractometer factor: 1,2

### Applications

**CURTIS HiSpeed 245 FF** is preferably used for:

operation	Recommended concentration for use
machining ( drilling, milling, turning, threading, reaming, etc.) of steel alloys, cast-iron, aluminium	from 6% to 12%

Mixing with water should be realized with a mixing unit.

### Special features

- ◇ *Suitable for a wide range of applications*
- ◇ *Low in foaming, even in soft water*
- ◇ *Suitable for hard water*
- ◇ *Free of formaldehyde releasing agents*
- ◇ *No hazardous substance labeling*